

TIMER BAR DISPLAY ASSIGNMENT



IMPORTANT INFORMATION, READ BEFORE INSTALLING

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2x2

If at anytime you make an error, see Appendix A







5

If the unit is 1-sided, it will now go into **preheat mode**.

If the unit is 2-sided, continue on to step 6.













If at anytime you make an error, see Appendix B

















If at anytime you make an error, see Appendix C

















If at anytime you make an error, see Appendix D















4x2

If at anytime you make an error, see Appendix E





5

If the unit is 1-sided, it will now go into **preheat mode.**

If the unit is 2-sided, continue on to step 6.







Depress the 8 timer bar arrows in the numeric order indicated to the left.



10

The unit will now go into **preheat mode.**



If at anytime you make an error, see Appendix F



Once initialized, all displays will read "W1F."



Once the 16 arrows have been depressed, the displays should look like this.



If the unit is 1-sided, it will now go into preheat mode.

If the unit is 2-sided, continue on to step 4.











If at any time throughout the timer bar assignment process an arrow is pressed in the wrong order, you have the ability to **reset and start over**.

1
Turn the power button OFF and then ON . Wait for the display panels to initialize. Once initialized, it should look like the above display. If not, move on to 2 which will reset the assignments.



Duke Manufacturing Company 2305 N Broadway, St. Louis, MO 63102 800.735.3853 **2x3** Appendix B Resetting Timer Assignments



If at any time throughout the timer bar assignment process an arrow is pressed in the wrong order, you have the ability to **reset and start over**.





Duke Manufacturing Company 2305 N Broadway, St. Louis, MO 63102 800.735.3853 **2 x 4** Appendix C Resetting Timer Assignments

If at any time throughout the timer bar assignment process an arrow is pressed in the wrong order, you have the ability to **reset and start over**.





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If at any time throughout the timer bar assignment process an arrow is pressed in the wrong order, you have the ability to **reset and start over**.





17



If at any time throughout the timer bar assignment process an arrow is pressed in the wrong order, you have the ability to **reset and start over**.





For more information contact: Duke Manufacturing Company 2305 N Broadway, St. Louis, MO 63102 800.735.3853 4 x 4 Appendix F Resetting Timer Assignments



If at any time throughout the timer bar assignment process an arrow is pressed in the wrong order, you have the ability to **reset and start over**.

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Your Solutions Partner

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