



Your Solutions Partner

Customer Service Bulletin

03/29/2018

Subject: Front Panel Quarterly Maintenance

Model: FHUAS

CAUTION Please read these instructions completely before attempting to install, operate or service this equipment

CAUTION This maintenance is to be completed by a certified service agent.

WARNING Disconnect unit from power source or use Lockout/Tag-out procedures before performing and maintenance.

Tools Needed

Rags

Phillips Screw Driver

Small Stiff Handle Brush

BK Authorized Degreaser

CAUTION Use safety glasses.

Step 1 - Removing Front Panel

Remove six (6) screws holding front panel. Let panel tilt out from top.

NOTE: Panel is secured by two safety cables.

Step 2 - Remove large debris

Using a stiff bristle brush. Clean away the large grease and dust particles in the louvers.

Step 3 - Cleaning Louvers

Using a stiff bristle brush, spray some degreaser on the brush and clean away the grease and debris from inside the louvers.

WARNING Do not spray directly onto panel.

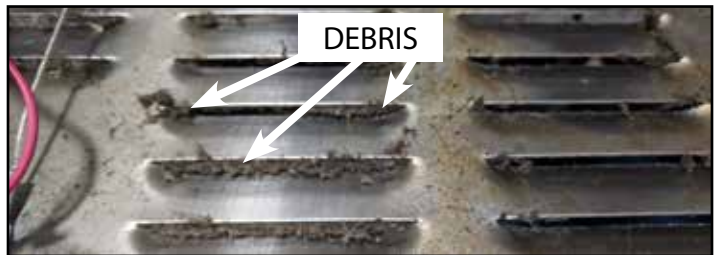
WARNING Spraying directly on electrical components on panel could result in equipment damage or bodily injury.

Step 4 - Cleaning Louvers - cont.

Spray degreaser onto a rag and wipe down the panel removing the grease and debris.

WARNING Do not spray directly onto panel.

WARNING Spraying directly on electrical components on panel could result in equipment damage or bodily injury.



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Step 5 - Cleaning Louvers - cont.

Repeat steps 3-4 for the front of the panel.

Step 6 - Cleaning Louvers - cont.

Continue to clean panel inside and out until louvers are free of dirt and debris.

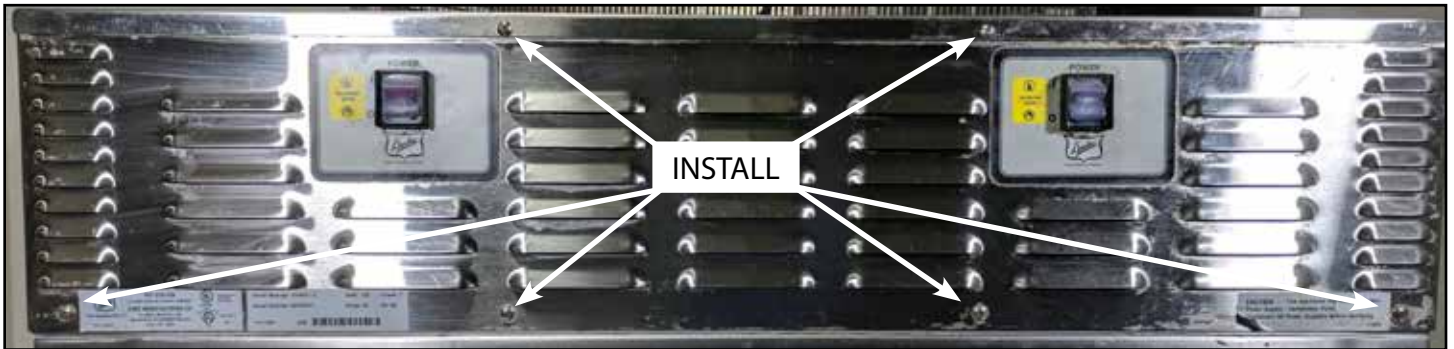
NOTE: This may take several times to complete.



Step 7 - Installing Front Panel

Install front panel using the six screws removed in step one.

NOTE: Make sure wires are not pinched while securing panel.



Step 8 - Connect Power

Remove lockout/tag-out and reconnect unit to power.

Step 9 - Checking Unit

Turn on unit. Make sure unit operates properly.

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dukemfg.com/service/service-agent-locator/usa/



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